Elettro C.F. s.r.l.
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C.F. e Registro Imprese BO n. 00706680378 - P.I. 00521381202 - Capitale Sociale 72.320,00 i.v.

Les détails du produit:

Code: S00296 **Modèle:**SYNERGIC PRO MIG 425



Three-phase power source for MIG-MAG wire welding.
Suitable to be used with traditional and synergic wire feed units and with 5 or 10 m long power source – wire feeder cart connection extensions.
It is suitable to weld steel, stainless steel and aluminium.
-Timer circuit to automatically switch the power source to stand-by mode when not welding, to prevent unnecessary power consumption.
-Wire feeder cart - power source connection through an extension with military-type connectors.
-Possibility to use synergic wire feed units with microprocessor for automatic welding current and wire speed adjustment via 12 pre-stored programs.
-By using synergic wire feed units, it is possible to handle welding parameters such as spot welding, soft start, burn-back, post gas, and 2 stage – 4 stage (manual – automatic) welding modes; it is also possible to update the software with new synergy curves if any.
-Copper transformer.
-Highly stable thanks to large-diameter rear wheels.

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Fiche technique:

Code	S00296
Item	SYNERGIC PRO MIG 425
Input Voltage	3x230/400V 50-60Hz
Absorbed power	40% 16,0KVA
MIN-MAX Welding current	35 – 380 A
Duty cycle – 10 MIN CYCLE ACCORDING TO EN 60974-1	40% 330A - 60% 270A - 100% 210A
Regulation steps	N° 2x8
Wire size (solid)	Ø 0,6 - 0,8 – 1 - 1,2 mm SOLID
Max. wire spool size	Ø 300 mm / 15 kg.
Protection class	IP21C
Construction standards	EN 60974 – 1 / EN 60974 - 10
Dimensions	558x980x1330h mm
Weight	132 kg

Accessoires:



550030 *(optional)* WF 20 - 2-roll wire feeder



550031 *(optional)* WF 40 - 4-roll wire feeder ready for torch cooling unit



550025 *(optional)* SYNERGIC WF 44 - synergic 4-roll wire feeder ready for cooling unit, with digital meter.



530337 *(optional)* 5 m, extension for wire feed unit with copper cable diam. 50 mm2.

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560200 *(optional)* CU44V - Vertical 4 l cooling unit for torch.



540011 *(optional)* Aluminium welding kit for Ø 0,8 - 1 wire and 3m torch.



530338 *(optional)* 10 m, extension for wire feed unit with copper cable diam. 50 mm2.



540014 *(optional)* Aluminium welding kit for Ø 1,2 - 1,6 wire and 3m torch.



530361 *(optional)* 10 m, extension for wire feed unit with copper cable diam. 70 mm2 ready for cooling unit.



384024 *(optional)* Adapter for wire reels of 15 kg. D. 300



530360 *(optional)* 5 m, extension for wire feed unit with copper cable diam. 70 mm2 ready for cooling unit.



309263 *(optional)* Welding helmet with auto-dimming LDC filter BEST VISION,



535015 *(optional)* Torche M 36, 3 m



535016 *(optional)* Torche M 36, 4 m

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535019 *(optional)* Torche MB 501D, 3 m, précâblée pour le refroidissement à eau



535020 *(optional)* Torche MB 501D, 4 m, précâblée pour le refroidissement à eau