

Les détails du produit:

Code: S00273

Modèle: PRO MIG 428

MIG-MAG continuous wire welding tri-phase system with separate wire feed unit. It is ready for water-cooling of the torch. Equipped with earth cable and reel of wire.

- Separate four-roller wire feed unit.
- Suitable for welding of steel, stainless steel and aluminium.
- Signal of intervention of the thermostat.
- “EURO” type connection for the torch.
- High number of adjustments to facilitate achievement of the best parameters.
- Copper windings.
- Three impedance adjustment positions.
- Digital ammeter and voltmeter

Different voltages available on request



Fiche technique:

| | |
|---|-------------------------------------|
| Code | S00273 |
| Item | PRO MIG 428 |
| Input Voltage | 3x230/400V 50-60Hz |
| Absorbed power | 35% 21KVA - 60% 12KVA - 100% 9,2KVA |
| MIN-MAX Welding current | 40 – 420 A |
| Duty cycle – 10 MIN CYCLE ACCORDING TO EN 60974-1 | 35% 420A - 60% 320A - 100% 250A |
| Regulation steps | N° 32 |
| Wire size (solid) | ∅ mm 0,8 – 1 – 1,2 – 1,6 |
| Max. wire spool size | ∅ 300 mm / 15 kg. |
| Protection class | IP21 |
| Construction standards | EN 60974 – 1 / EN50199 |
| Dimensions | mm 460x1110x1285h |
| Weight | 170 kg |

Accessoires:



535015 (optional) Torche M 36, 3 m



535016 (optional) Torche M 36, 4 m

550011 (optional) Four-roller wire feed unit equipped with 1,3 m extension



560000 (optional) Vertical 5 l cooling unit for torch



535019 (optional) Torche MB 501D, 3 m, précâblée pour le refroidissement à eau



535020 (optional) Torche MB 501D, 4 m, précâblée pour le refroidissement à eau

530318 (optional) 4 m extension for 4-roller wire feed unit, ready for cooling unit

530319 (optional) 9 m extension for 4-roller wire feed unit, ready for cooling unit