Elettro C.F. s.r.l.
via Miglioli, 24 40024 - Castel San Pietro Terme (Bologna) Italy
Telefono +39 051941453 - +39 0516942026 - FAX +39 051944602
C.F. e Registro Imprese BO n. 00706680378 - P.I. 00521381202 - Capitale Sociale 72.320,00 i.v.

Les détails du produit:

Code: S00273 **Modèle:**PRO MIG 428



MIG-MAG continuous wire welding tri-phase system with separate wire feed unit. It is ready for water-cooling of the torch. Equipped with earth cable and reel of wire.

-Separate four-roller wire feed unit.
-Suitable for welding of steel, stainless steel and aluminium.
-Signal of intervention of the thermostat.
-“EURO” type connection for the torch.
-High number of adjustments to facilitate achievement of the best parametres.
-Copper windings.
-Three impedance adjustment positions.
-Digital ammeter and voltmeter

Different voltages available on request

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Fiche technique:

Code	S00273
Item	PRO MIG 428
Input Voltage	3x230/400V 50-60Hz
Absorbed power	35% 21KVA - 60% 12KVA - 100% 9,2KVA
MIN-MAX Welding current	40 – 420 A
Duty cycle – 10 MIN CYCLE ACCORDING TO EN 60974-1	35% 420A - 60% 320A - 100% 250A
Regulation steps	N° 32
Wire size (solid)	Ø mm 0,8 – 1 – 1,2 – 1,6
Max. wire spool size	Ø 300 mm / 15 kg.
Protection class	IP21
Construction standards	EN 60974 – 1 / EN50199
Dimensions	mm 460x1110x1285h
Weight	170 kg

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Accessoires:



535015 *(optional)* Torche M 36, 3 m



535016 *(optional)* Torche M 36, 4 m

550011 *(optional)* Four-roller wire feed unit equipped with 1,3 m extension



560000 *(optional)* Vertical 5 l cooling unit for torch



535019 *(optional)* Torche MB 501D, 3 m, précâblée pour le refroidissement à eau



535020 *(optional)* Torche MB 501D, 4 m, précâblée pour le refroidissement à eau

530318 *(optional)* 4 m extension for 4-roller wire feed unit, ready for cooling unit

530319 *(optional)* 9 m extension for 4-roller wire feed unit, ready for cooling unit