

Product Detail:

Code: S00273

Model: PRO MIG 428

MIG-MAG continuous wire welding tri-phase system with separate wire feed unit. It is ready for water-cooling of the torch. Equipped with earth cable and reel of wire.

- Separate four-roller wire feed unit.
- Suitable for welding of steel, stainless steel and aluminium.
- Signal of intervention of the thermostat.
- “EURO” type connection for the torch.
- High number of adjustments to facilitate achievement of the best parameters.
- Copper windings.
- Three impedance adjustment positions.
- Digital ammeter and voltmeter



Different voltages available on request

Technical Data:

Code	S00273
Item	PRO MIG 428
Input Voltage	3x230/400V 50-60Hz
Absorbed power	35% 21KVA - 60% 12KVA - 100% 9,2KVA
MIN-MAX Welding current	40 – 420 A
Duty cycle – 10 MIN CYCLE ACCORDING TO EN 60974-1	35% 420A - 60% 320A - 100% 250A
Regulation steps	N° 32
Wire size (solid)	∅ mm 0,8 – 1 – 1,2 – 1,6
Max. wire spool size	∅ 300 mm / 15 kg.
Protection class	IP21
Construction standards	EN 60974 – 1 / EN50199
Dimensions	mm 460x1110x1285h
Weight	170 kg

Accessories:

535015 (optional) 3 m, M 36 torch



535016 (optional) 4 m, M 36 torch

550011 (optional) Four-roller wire feed unit equipped with 1,3 m extension



560000 (optional) Vertical 5 l cooling unit for torch



535019 (optional) 3 m, MB 501D torch, ready for cooling unit



535020 (optional) 4 m, MB 501D torch, ready for cooling unit

530318 (optional) 4 m extension for 4-roller wire feed unit, ready for cooling unit

530319 (optional) 9 m extension for 4-roller wire feed unit, ready for cooling unit