

## Produktdetail:

**Code:** S00288

**Vorlage:**SYNERGIC PRO MIG 490

Three-phase power source for MIG MAG continuous wire welding of steel, stainless steel and aluminium. It is equipped with a synergic, 4-roller, wire feed unit item SYNERGIC WF45 and is ready for the use with water cooled torches. Possibility to connect extensions for the connection of power sources to wire feed units of 5 or 10 metres.

Equipped with:

- Timer circuit to automatically switch the power source to stand-by mode when not welding, to prevent unnecessary power consumption.
- Multiple impedance outlet for improved welding characteristic adjustment.
- Microprocessor, for automatic welding current and wire speed adjustment via a wide range of pre-stored programs.
- Synergic wire feed unit with digital instrument that allows to handle welding parameters such as tack welding, soft start, burn-back, post gas and 2 stage – 4 stage (manual – automatic) welding modes.
- Possibility to use reels of wire with a weight of 15 kg and a diameter of 300 mm.
- Highly stable thanks to large-diameter rear wheels
- Signal of intervention of the thermostat.



**Datenblatt:**

Code	S00288
Item	SYNERGIC PRO MIG 490
Input Voltage	3x230/400V 50-60Hz
Absorbed power	40% 15,8 kVA - 60% 10,6 kVA - 100% 7,7 kVA
MIN-MAX Welding current	35 – 400 A
Duty cycle – 10 MIN CYCLE ACCORDING TO EN 60974-1	40% 350A - 60% 290A - 100% 220A
Regulation steps	N° 2x8
Wire size (solid)	Ø 0,6 - 0,8 – 1 - 1,2 mm SOLID
Max. wire spool size	Ø 300 mm / 15 kg.
Protection class	IP21
Construction standards	EN 60974 – 1 / EN 60974 - 10
Dimensions	558x980x1330h mm
Weight	134 kg

**Zubehör:**


309269

*(optional)*

Helmet with auto-dimming LCD filter (9-13 DIN) MAXIVISION COLOR to protect face and eyes during welding.



550026

SYNERGIC WF 45 - synergic 4-roll wire feeder ready for cooling unit, with digital meter.



530337

*(optional)* 5 m, Verlängerungskabel aus Kupfer mit D. 50 mm<sup>2</sup>


560200

*(optional)* CU44V - Vertical 4 l cooling unit for torch.



540011 (optional) Aluminiumset für Drähte  $\varnothing$  0,8 - 1 und für 3m Brenner.

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530338 (optional) 10 m, Verlängerungskabel aus Kupfer mit D. 50 mm<sup>2</sup>.

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540014 (optional) Aluminiumset für Drähte  $\varnothing$  1,2 - 1,6 und für 3m Brenner.

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530361 (optional) 10 m, Verlängerungskabel aus Kupfer mit D. 70 mm<sup>2</sup> vorbereitet für Wasserkühlung.

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357502 (optional) Druckminderer mit 2 Manometern

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384024 (optional) Adapter for wire reels of 15 kg. D. 300

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530360 (optional) 5 m, Verlängerungskabel aus Kupfer mit D. 70 mm<sup>2</sup> vorbereitet für Wasserkühlung.

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309073 (optional) Helm mit LCD-Filter (9-13 DIN).

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535015 (optional) 3 m, M 36 Brenner

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535016 (optional) 4 m, M 36 Brenner

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535019 (optional) 3 m, MB 501D Brenner, vorbereitet für Wasserkühlung

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535020 (optional) 4 m, MB 501D Brenner, vorbereitet für Wasserkühlung

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