

Product Detail:

Code: P00458**Model:** PLASMA 120-60 INVERTER

The three-phase power source with inverter technology for metal plasma cutting, PLASMA 120-60 INVERTER is characterised by compact design, low weight, automatic setting of appropriate voltage within the ranges: 3x208/220/230V and 400/440V, user-friendliness and cutting high-efficiency. It's suitable for manual and automatic production applications in industrial and craft sectors. An optional CNC interface allows an easy integration with pantographs.

The recommended steel thickness is 40 mm, the maximum thickness is 46 mm. The separation thickness is 60 mm.

The lack of High-Frequency start makes it possible to work next to computers, medical equipment, instruments and any other electronic devices sensitive to high frequency emissions.

It can be connected to motor-driven generators of adequate power.



MAIN FEATURES

- Automatic setting of appropriate voltage within the following ranges: 3x208/220/230V and 400/440V.
- Pilot Arc to cut painted or coated metals.
- Self Restart Pilot function for nets and grids cutting.
- Ultra Cut Capacity technology to improve the cutting capacities on high thicknesses.
- Innovative Thin Cut technology that allows to obtain cuts of superior quality and reduced kerf (amount of removed material).
- Hyper Speed Cut technology enhancing the cutting speed.
- Microprocessor-controlled cutting parameters and functions.
- Safety systems on the torch.
- Cutting current is not affected by voltage fluctuations, by change of distance between torch and piece as well as by the torch travelling speed.
- Its standard equipment includes a 6 metre-long hand torch and a grounding cable.

Technical Data:

Code	P00458	
Item	PLASMA 120-60 INVERTER	
Input Voltage	3x208-220-230V 50-60HZ	3x400-440V 50-60HZ
Absorbed power	60% 16,6 kVA 100% 13,9 kVA	60% 20 kVA 100% 16,6 kVA
Cutting current	20÷100 A	20÷120 A
Duty cycle – 10 MIN CYCLE ACCORDING TO EN 60974-1	60% 100A - 100% 80A	60% 120A - 100% 100A
Air pressure	5,7-5,8 bar	
Air flow	250 l/min	
Cut thickness on steel	40 - 46 mm	
Max separation cut	60 mm	
Protection class	IP 23	
Construction standards	EN60974 – 1 / EN60974 – 7 / EN60974 – 10	
Dimensions	220x540x460h mm	
Weight	25 kg	

Accessories:


309462 (optional) Wheeled compasses for P25 ST-130 / ECF-131



540051 (optional) Computer-pantograph kit



580006 (optional) Transport cart



356450 (optional) Wheeled torch holder for P25 ST-130 ECF-131



357227 (optional) Compressed air filter with filtering cartridge to protect torches against impurities present in compressed air (oil and/or water).



370001 (optional) Cartridges for air filter, package of 8 pieces.



309073 (optional) Helmet with variable shade auto-darkening LCD filter (9-13 DIN) to protect face and eyes during cutting and welding appliances.



535456 Hand torch ST-130, 6 m



535457 (optional) Hand torch ST-130, 12 m



535458 (optional) Machine torch ST-130, 6 m



535459 (optional) Machine torch ST-130, 12 m
