

## Product Detail:

**Code:** S00256

**Model:** MIG 280

Three-phase compact MIG MAG welding machine, on wheels, supplied with M 15 welding torch and earth cable. It's available also with a 4 roller wire feeder and a 4 m long torch.

- It is suitable to weld iron, steel, stainless steel and aluminium.
- Aluminium wire feeder: it enables to adjust the pressure applied to the wire for having constant feeding and for decreasing wear of the feeding device.
- Possibility to adjust the spot welding time.
- Highly stable thanks to large-diameter rear wheels.



## Technical Data:

|   |  |
|---|--|
| Code  | S00256                                   |
| Item  | MIG 280                                  |
| Input Voltage                                     | 3x230/400V 50-60Hz                       |
| Absorbed power                                    | 50% 8,5 kVA - 60% 7,2 kVA - 100% 4,3 kVA |
| MIN-MAX Welding current                           | 20 – 250 A                               |
| Duty cycle – 10 MIN CYCLE ACCORDING TO EN 60974-1 | 50% 200A - 60% 180A - 100% 140A          |
| Regulation steps                                  | N° 1 x 7                                 |
| Wire size (solid)                                 | Ø 0,6 -0,8 - 1,0 mm SOLID                |
| Max. wire spool size                              | Ø 300 mm / 15 kg.                        |
| Protection class                                  | IP21                                     |
| Construction standards                            | EN 60974 – 1 / EN60974-10                |
| Dimensions  | 506x897x872h mm                          |
| Weight  | 69 kg                                    |

## Accessories:



540011 (optional) Aluminium welding kit for  $\varnothing$  0,8 - 1 wire and 3m torch.

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309263 (optional) Welding helmet with auto-dimming LDC filter BEST VISION,

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535011 3 m, M 15 torch

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535012 4 m, M 15 torch

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