

## Detalle del producto:

**Código:** S00247

**Modelo:** MIG 240

Three-phase compact MIG MAG welding machine, on wheels, supplied with M 15 welding torch and earth cable.

- It is suitable to weld steel, stainless steel and, by polarity reverse, to weld with cored wire with no gas protection.
- Possibility to adjust the welding parameters through 7 adjustment steps.
- Possibility to adjust the spot welding time.
- Three-phase transformer.
- New type wire feed group: it enables to adjust the pressure applied to the wire for having constant feeding and for decreasing wear of the feeding device.
- Highly stable thanks to large-diameter rear wheels.



## Ficha de datos:

Code	S00247
Item	MIG 240
Input Voltage	3x230/400V 50-60Hz
Absorbed power	35% 6,0 KVA - 60% 4,6 KVA
MIN-MAX Welding current	15 – 220 A
Duty cycle – 10 MIN CYCLE ACCORDING TO EN 60974-1	35% 170A - 60% 130A - 100% 100A
Regulation steps	N° 1 x 7
Wire size (solid)	∅ mm 0,6 -0,8 - (1,0) SOLID - 0,9 FLUX CORED
Max. wire spool size	∅ 300 mm / 15 kg.
Protection class	IP21C
Construction standards	EN 60974 – 1 / EN 60974 - 10
Dimensions	506x887x648h mm
Weight	62 kg

**Accesorios:**



540011 (optional) Aluminium welding kit for  $\varnothing$  0,8 - 1 wire and 3m torch.

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384024 (optional) Adapter for wire reels of 15 kg. D. 300

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309263 (optional) Welding helmet with auto-dimming LDC filter BEST VISION,

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535011 3 m, M 15 torch

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535012 (optional) Antorcha M 15, 4 m

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