

## Product Detail:

**Code:** 550061

**Model:** BOAT WF 4 DIGITAL

4-roller digital wire feed unit able to be connected to all power sources with analogue adjustment, especially developed for shipyards. It allows MIG und MMA (coated electrode) welding.

### MAIN FEATURE

- 20 storable programs,
- security password,
- wire-test / gas-test selector,
- double display showing current and voltage,
- MIG / MAG welding functions,
- Burnback, pregas, postgas, soft start, spot/seam welding, 2T-4T functions,
- reset function to return the wire feed unit to the factory settings.

### ADVANTAGES

- flowmeter incorporated,
- external power socket 24 or 42Vac (for lamps or small electric tools),
- electronic adjustment of current and voltage,
- wire feeder with 4 rollers ( $\varnothing$  37mm),
- connection for the electrode holder for MMA welding,
- small dimensions and lightweight.



### Technical Data:

|                      |  |
|----------------------|--|
| Code                 | 550061                                   |
| Item                 | BOAT WF 4 DIGITAL                        |
| Input Voltage        | 24/42VAC 50-60Hz                         |
| Max. current         | 500 A                                    |
| Stepless regulation  | ELECTRONIC                               |
| Wire speed           | 0-20m/min                                |
| Wire size (solid)    | Solid $\varnothing$ 0,6/0,8/1/1,2/1,6 mm |
| Max. wire spool size | $\varnothing$ 200 mm kg 5                |
| Protection class     | IP 23                                    |
| Dimensions           | 215x435x250h mm                          |
| Weight               | 11 kg                                    |



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**Accessories:**