

Produktdetail:

Code: S00293

Vorlage:SYNERGIC MIG 315

Three-phase compact MIG MAG welding machine, on wheels, supplied with 15 welding torch and earth cable.

-It is suitable to weld steel, stainless steel, aluminium and galvanised metal plate.

-Synergetic-type generator with microprocessor for automatic welding current and wire speed adjustment via 21 pre-stored programs.

-It is possible to handle welding parameters such as spot welding, soft start, burn-back, post gas, and 2 stroke – 4 stroke (manual – automatic) welding.

-Multiple impedance outlet for improved welding characteristic adjustment.

-Possibility to connect a push-pull torch for 0.6 to 1.0 diameter aluminium welding.

-Possibility to update the software with new synergy curves if any.

-Highly stable thanks to large-diameter rear wheels.



Datenblatt:

Code	S00293
Item	SYNERGIC MIG 315
Input Voltage	3x230/400V 50-60Hz
Absorbed power	40% 6,9 KVA
MIN-MAX Welding current	15 – 250 A
Duty cycle – 10 MIN CYCLE ACCORDING TO EN 60974-1	40% 200A - 60% 160A - 100% 125A
Regulation steps	N° 2 x 6
Wire size (solid)	Ø 0,6 - 0,8 - 0,9 - 1,0 Al-Fe / 0,8 - 0,9 - 1,0 Inox / 0,8 - 0,9 - 1,0 Cu-Si 3% mm
Max. wire spool size	Ø 300 mm / 15 kg.
Protection class	IP21C
Construction standards	EN 60974 – 1 / EN 60974 - 10
Dimensions	506x897x872h mm
Weight	78 kg

Zubehör:



384024 (optional) Adapter for wire reels of 15 kg. D. 300



309263 (optional) Welding helmet with auto-dimming LDC filter BEST VISION,



535011 3 m, M 15 Brenner



535012 (optional) M 15 Brenner, 4 m



535028 (optional) 4m, PUSH-PULL P3KP torch
