

## Product Detail:

**Code:** S00255

**Model:** MIG 2400

Three-phase compact MIG MAG welding machine, on wheels, supplied with M 15 welding torch and earth cable.

- It's suitable to weld steel, stainless steel and aluminium.
- Possibility to adjust the welding parameters through 7 adjustment steps.
- Possibility to adjust the spot welding time.
- Possibility to use reels of wire with a weight of 15 kg and a diameter of 300 mm.
- The wire feeder enables the adjustment of the pressure applied to the wire for having constant feeding and for decreasing wear of the feeding device.



## Technical Data:

Code	S00255
Item	MIG 2400
Input Voltage	3x230/400V 50-60Hz
Absorbed power	35% 6,0 kVA - 60% 4,6 kVA - 100% 3,5 kVA
MIN-MAX Welding current	15 – 220 A
Duty cycle – 10 MIN CYCLE ACCORDING TO EN 60974-1	35% 170A - 60% 130A - 100% 100A
Regulation steps	N° 1 x 7
Wire size (solid)	∅ mm 0,6 -0,8 - (1,0) SOLID
Max. wire spool size	∅ 300 mm / 15 kg.
Protection class	IP21
Construction standards	EN 60974 – 1 / EN 60974 - 10
Dimensions	506x887x648h mm
Weight	53 kg

**Accessories:**

309269

*(optional)*

Helmet with auto-dimming LCD filter (9-13 DIN) MAXIVISION COLOR to protect face and eyes during welding.



540011

*(optional)*Aluminium welding kit for  $\varnothing$  0,8 - 1 wire and 3m torch.

357502

*(optional)*

Flowmeter with 2 gas pressure gauges



384024

*(optional)*

Adapter for wire reels of 15 kg. D. 300



309073

*(optional)*

Helmet with variable shade auto-darkening LCD filter (9-13 DIN) to protect face and eyes during cutting and welding appliances.



535011

3 m, M 15 torch



535012

*(optional)* 4 m, M 15 torch