Elettro C.F. s.r.l.
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C.F. e Registro Imprese BO n. 00706680378 - P.I. 00521381202 - Capitale Sociale 72.320,00 i.v.

Product Detail:

Code: S00255 **Model:**MIG 2400

Three-phase compact MIG MAG welding machine, on wheels, supplied with M 15 welding torch and earth cable.
- It's suitable to weld steel, stainless steel and aluminium.
- Possibility to adjust the welding parameters through 7 adjustment steps.
- Possibility to adjust the spot welding time.
- Possibility to use reels of wire with a weight of 15 kg and a diameter of 300 mm.
- The wire feeder enables the adjustment of the pressure applied to the wire for having constant feeding and for decreasing wear of the feeding device.



Technical Data:

Code	S00255
Item	MIG 2400
Input Voltage	3x230/400V 50-60Hz
Absorbed power	35% 6,0 kVA - 60% 4,6 kVA - 100% 3,5 kVA
MIN-MAX Welding current	15 – 220 A
Duty cycle – 10 MIN CYCLE ACCORDING TO EN 60974-1	35% 170A - 60% 130A - 100% 100A
Regulation steps	N° 1 x 7
Wire size (solid)	Ø mm 0,6 -0,8 - (1,0) SOLID
Max. wire spool size	Ø 300 mm / 15 kg.
Protection class	IP21
Construction standards	EN 60974 – 1 / EN 60974 - 10
Dimensions	506x887x648h mm
Weight	53 kg

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Accessories:

	309269	*(optional)*	Helmet with auto-dimming LCD filter (9-13 DIN) MAXIVISION COLOR to protect face and eyes during welding.
	540011	*(optional)*	Aluminium welding kit for Ø 0,8 - 1 wire and 3m torch.
	357502	*(optional)*	Flowmeter with 2 gas pressure gauges
	384024	*(optional)*	Adapter for wire reels of 15 kg. D. 300
	309073	*(optional)*	Helmet with variable shade auto-darkening LCD filter (9-13 DIN) to protect face and eyes during cutting and welding appliances.
	535011		3 m, M 15 torch
	535012	*(optional)*	4 m, M 15 torch