

Produktdetail:

Code: S00255

Vorlage:MIG 2400

Three-phase compact MIG MAG welding machine, on wheels, supplied with M 15 welding torch and earth cable.

- It's suitable to weld steel, stainless steel and aluminium.
- Possibility to adjust the welding parameters through 7 adjustment steps.
- Possibility to adjust the spot welding time.
- Possibility to use reels of wire with a weight of 15 kg and a diameter of 300 mm.
- The wire feeder enables the adjustment of the pressure applied to the wire for having constant feeding and for decreasing wear of the feeding device.



Datenblatt:

Code	S00255
Item	MIG 2400
Input Voltage	3x230/400V 50-60Hz
Absorbed power	35% 6,0 kVA - 60% 4,6 kVA - 100% 3,5 kVA
MIN-MAX Welding current	15 – 220 A
Duty cycle – 10 MIN CYCLE ACCORDING TO EN 60974-1	35% 170A - 60% 130A - 100% 100A
Regulation steps	N° 1 x 7
Wire size (solid)	∅ mm 0,6 -0,8 - (1,0) SOLID
Max. wire spool size	∅ 300 mm / 15 kg.
Protection class	IP21
Construction standards	EN 60974 – 1 / EN 60974 - 10
Dimensions	506x887x648h mm
Weight	53 kg

Zubehör:

309269

(optional)

Helmet with auto-dimming LCD filter (9-13 DIN) MAXIVISION COLOR to protect face and eyes during welding.



540011

(optional)

Aluminiumset für Drähte Ø 0,8 - 1 und für 3m Brenner.



357502

(optional)

Druckminderer mit 2 Manometern



384024

(optional)

Adapter for wire reels of 15 kg. D. 300



309073

(optional)

Helm mit LCD-Filter (9-13 DIN).



535011

3 m, M 15 Brenner



535012

(optional)

M 15 Brenner, 4 m