Elettro C.F. s.r.l.
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C.F. e Registro Imprese BO n. 00706680378 - P.I. 00521381202 - Capitale Sociale 72.320,00 i.v.

Les détails du produit:

Code: S00291 **Modèle:**SYNERGIC MIG 235



Single-phase compact MIG MAG welding machine, on wheels, supplied with M 15 welding torch and earth cable.

-It is suitable to weld steel, stainless steel, aluminium and galvanised metal plate and, by polarity reverse, to weld with cored wire with no gas protection.
-Synergetic-type generator with microprocessor for automatic welding current and wire speed adjustment via 13 pre-stored programs.
-It is possible to handle welding parameters such as spot welding, squeezing, burn-back, post gas, and 2 stroke – 4 stroke (manual – automatic) welding.
-Possibility to connect a push-pull torch for 0.6 to 1.0 diameter aluminium welding.
-Possibility to update the software with new synergy curves if any.
-New type wire feed group: it enables to adjust the pressure applied to the wire for having constant feeding and for decreasing wear of the feeding device.
-Highly stable thanks to large-diameter rear wheels.

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Fiche technique:

Code	S00291
Item	SYNERGIC MIG 235
Input Voltage	1x230V 50-60Hz
Absorbed power	20% 5,7 KVA - 60% 2,3 KVA
MIN-MAX Welding current	25 – 200 A
Duty cycle – 10 MIN CYCLE ACCORDING TO EN 60974-1	20% 150A - 60% 90A - 100% 70A
Regulation steps	N° 1 x 7
Wire size (solid)	Ø mm 0,6 -0,8 - CORED 0,9
Max. wire spool size	Ø 300 mm / 15 kg.
Protection class	IP21C
Construction standards	EN 60974 – 1 / EN50199
Dimensions	506x887x648h mm
Weight	58 kg

Accessoires:



535011 3 m, M 15 torch



535028 *(optional)* 4m,PUSH-PULL P3KP torch